

## ***Installation Instructions for 50524 LS-Series Engine Swap Adapter Plates***

### **Includes:**

- (1) LS Series Driver side Engine Swap Adapter Plates
- (1) LS Series Passenger side Engine Swap Adapter Plates
- (6) 3/8"-16 x 3/4" Hex Head Cap Screws
- (4) 3/8" Split Lock Washer
- (8) M10x1.5x25mm Flat Head Socket Cap Screws
- (1) Anti-Seize

### **Installation Instructions:**

1. First, remove factory motor mounts (if present).
2. Install the Adapter Plate with the (8) M10x1.5 x 35mm Hex Head Cap Screw with **Anti-Seize** on each bolt into the block. **Torque all of the M10 Flat Head Socket Cap Screws to 37 ft. lbs.**
3. Install your motor mounts (we recommend part numbers (**Not Included**) **555-50510, 555-50511, 555-50512, 555-50513 or 555-50515** depending on your application)). Install the motor mount with (3) 3/8"-16 bolts with (1 ea.) 3/8" split lock washer and **Blue Bolt Locker or Loctite®** on each bolt. **Torque to 40 ft. lbs.**



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